

The IL & IM range are designed to cold press (broach) into thermoset and other hard, brittle materials.

The sharp knurl pattern cuts into this material reducing radial stress allowing for thinner boss walls.

THREAD SIZES	L	H*	D*	R	S	Rec.Hole -0.00 +0.10	Min wall Thickness
ISO Metric	mm	mm	mm	mm	mm	mm	mm
M2	4.1	0.51	4.8	3.3	3.0	3.1	1.6
M2.5	5.3	0.58	5.5	4.2	3.7	3.8	2.0
M3	5.3	0.58	5.5	4.2	3.7	3.8	2.0
M3.5	6.3	0.74	6.4	5.0	4.5	4.6	2.5
M4	7.4	0.89	7.1	5.8	5.3	5.4	2.5
M5	8.3	1.07	7.9	6.6	6.1	6.2	2.5
M6	9.2	1.32	9.5	8.2	7.7	7.8	2.8
M8	9.2	1.32	11.1	9.7	9.3	9.3	3.8
M10	9.2	1.57	14.0	12.7	12.2	12.3	5.0

*Headed Brass - to BS EN 12164 CW614N - RoHS COMPLIANT

